

*TB 9-6680-287-24

DEPARTMENT OF THE ARMY TECHNICAL BULLETIN

CALIBRATION PROCEDURE FOR ELECTRIC TACHOMETER GENERATOR, IDEAL INDUSTRIES, MODEL 50-002

Headquarters, Department of the Army, Washington, DC
12 June 2008

Distribution Statement A: Approved for public release; distribution is unlimited.

REPORTING OF ERRORS AND RECOMMENDING IMPROVEMENTS

You can improve this manual. If you find any mistakes or if you know of a way to improve these procedures, please let us know. Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms) directly to: Commander, U.S. Army Aviation and Missile Command, ATTN: AMSAM-MMC-MA-NP, Redstone Arsenal, AL 35898-5000. A reply will be furnished to you. You may also send in your comments electronically to our E-mail address: 2028@redstone.army.mil or by fax 256-842-6546/DSN 788-6546. For the World Wide Web use: <https://amcom2028.redstone.army.mil>. Instructions for sending an electronic 2028 can be found at the back of this manual.

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*This bulletin supersedes TB 9-6680-287-35, dated 16 November 2005.

SECTION I IDENTIFICATION AND DESCRIPTION

1. Test Instrument Identification. This bulletin provides instructions for the calibration of Electric Tachometer Generator, Ideal Industries, Model 50-002. The manufacturer's manual was used as the prime data source in compiling these instructions. The equipment being calibrated will be referred to as the TI (test instrument) throughout this bulletin.

a. Model Variations. Variations among models are described in text.

b. Time and Technique. The time required for this calibration is approximately 1 hour, using the dc and low frequency technique.

2. Forms, Records, and Reports

a. Forms, records, and reports required for calibration personnel at all levels are prescribed by TB 750-25.

b. Adjustments to be reported are designated (R) at the end of the sentence in which they appear. When adjustments are in tables the (R) follows the designated adjustment. Report only those adjustments made and designated with (R).

3. Calibration Description. TI parameters and performance specifications which pertain to this calibration are listed in table 1.

Table 1. Calibration Description

Test instrument parameters	Performance specifications
Low-range scale	Range: 0 to 2500 RPM Accuracy: $\pm 1\%$ FS
High-range scale	Range: 0 to 5000 RPM Accuracy: $\pm 1\%$ FS

SECTION II EQUIPMENT REQUIREMENTS

4. Equipment Required. Table 2 identifies the specific equipment to be used in this calibration procedure. This equipment is issued with Secondary Transfer Calibration Standards Sets AN/GSM-287 or AN/GSM-705. Alternate items may be used by the calibrating activity. The items selected must be verified to perform satisfactorily prior to use and must bear evidence of current calibration. The equipment must meet or exceed the minimum use specifications listed in table 2. The accuracies listed in table 2 provide a four-to-one ratio between the standard and TI. Where the four-to-one ratio cannot be met, the actual accuracy of the equipment selected is shown in parenthesis.

5. Accessories Required. The accessories required for this calibration are common usage accessories issued as indicated in paragraph 4 above and are not listed in this calibration procedure.

Table 2. Minimum Specifications of Equipment Required

Common name	Minimum use specifications	Manufacturer and model (part number)
TACHOMETER CALIBRATOR ¹	Range: 250 to 10,000 RPM Accuracy: $\pm 0.5\%$	Ideal Aerosmith, Model 1790

¹Limited deployed.

SECTION III CALIBRATION PROCESS

6. Preliminary Instructions

a. The instructions outlined in paragraphs 6 and 7 are preparatory to the calibration process. Personnel should become familiar with the entire bulletin before beginning the calibration.

b. Items of equipment used in this procedure are referenced within the text by common name as listed in table 2.

c. Unless otherwise specified, verify the result of each test and, whenever the test requirement is not met, take corrective action before continuing with the calibration. Adjustments required to calibrate the TI are included in this procedure. Additional maintenance information is contained in the manufacturer's manual for this TI.

d. Unless otherwise specified, all controls and control settings refer to the TI.

7. Equipment Setup

WARNING

HIGH VOLTAGE is used or exposed during the performance of this calibration. DEATH ON CONTACT may result if personnel fail to observe safety precautions. REDUCE OUTPUT(S) to minimum after each step within the performance check where applicable.

a. Connect test equipment to appropriate power source, apply power, and allow warm-up as required by the manufacturer.

b. Mechanically zero TI pointer.

8. RPM Accuracy

a. Performance Check

(1) Set TI **RANGE** switch to **LO**.

(2) Select a minimum of four evenly spaced calibration speeds over the TI range being calibrated, up to 90% of full TI range.

(3) Select tachometer calibrator **CW** direction and ensure the **STOP** control is activated.

(4) Holding TI in horizontal position, insert tip into drive hole of tachometer calibrator, utilizing any adapters as required by TI.

(5) Set tachometer calibrator display select switch as necessary (**1X** or **2X**) to achieve desired RPM speed.

(6) Press tachometer calibrator **START** control and adjust **SPEED** control for a TI indication of the first speed selected in (2) above.

(7) The tachometer calibrator display indication will be within the applicable specification listed in table 1.

(8) Repeat (5) through (7) above for each remaining speed selected in (2) above. If TI does not indicate within limits specified, perform **b** below.

(9) Set **RANGE** switch on TI to **HI** and repeat (2) through (7) above.

b. Adjustments

(1) Adjust tachometer calibrator display for a 2500 RPM indication.

(2) Adjust **LOW RANGE ADJUSTMENT** (fig. 1) for 2500 RPM on TI (R).

(3) Set TI **RANGE** switch to **HI**.

(4) Adjust tachometer calibrator display for a 5000 RPM indication.

(5) Adjust **HIGH RANGE ADJUSTMENT** (fig. 1) for 5000 RPM on TI (R).

(6) Repeat **8 a** above.

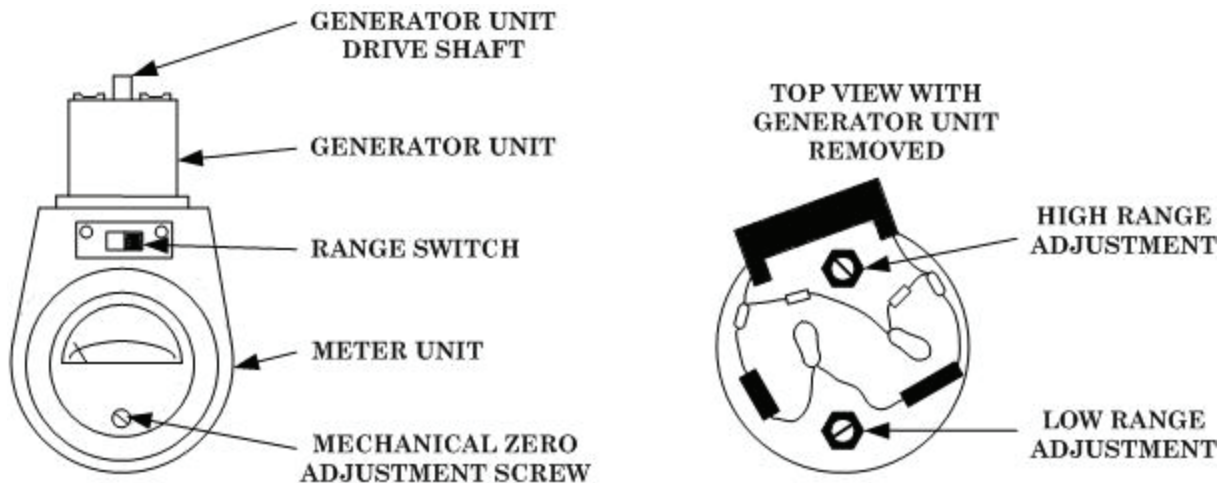


Figure 1. Electric tachometer - generator.

9. Final Procedure

a. Deenergize and disconnect all equipment.

b. Annotate and affix DA label/form in accordance with TB 750-25.

By Order of the Secretary of the Army:

Official:



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*Administrative Assistant to the
Secretary of the Army*

0811208

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Distribution:

To be distributed in accordance with the initial distribution number (IDN) 343101, requirements for calibration procedure TB 9-6680-287-24.

Instructions for Submitting an Electronic 2028

The following format must be used if submitting an electronic 2028. The subject line must be exactly the same and all fields must be included; however, only the following fields are mandatory: 1, 3, 4, 5, 6, 7, 8, 9, 10, 13, 15, 16, 17, and 27.

From: "Whomever" whomever@redstone.army.mil
To: <2028@redstone.army.mil

Subject: DA Form 2028

1. **From:** Joe Smith
2. **Unit:** home
3. **Address:** 4300 Park
4. **City:** Hometown
5. **St:** MO
6. **Zip:** 77777
7. **Date Sent:** 19-OCT-93
8. **Pub no:** 55-2840-229-23
9. **Pub Title:** TM
10. **Publication Date:** 04-JUL-85
11. **Change Number:** 7
12. **Submitter Rank:** MSG
13. **Submitter FName:** Joe
14. **Submitter MName:** T
15. **Submitter LName:** Smith
16. **Submitter Phone:** 123-123-1234
17. **Problem:** 1
18. **Page:** 2
19. **Paragraph:** 3
20. **Line:** 4
21. **NSN:** 5
22. **Reference:** 6
23. **Figure:** 7
24. **Table:** 8
25. **Item:** 9
26. **Total:** 123
27. **Text**

This is the text for the problem below line 27.

